

# CARTRIDGE HEATERS

High efficiency and long life, trusted by professionals!!

## ULTRA FIVE

HL Type / SL Type Cartridge Heaters

Inch Size Cartridge Heaters

New Ultra Five

L Type Cartridge Heaters

Cartridge Heaters w/ Internal Thermocouple

**NEW** L Type w/ Internal Thermocouple

Cartridge Heaters w/ Flange

## ULTRA W800

ULTRA W

ULTRA WL

ULTRA W TITANIUM



**HAKKO ELECTRIC CO., LTD.**

[www.hakko.co.jp](http://www.hakko.co.jp)

# CONTENTS

## ● Structure and performance of products from other manufacturers

Appearance and dimensions .....	3
Response performance .....	5
Connection structure of lead with heating wire .....	5
Durability and insulation performance .....	6
Connection structure of lead with electric wire .....	6
Structure of heating element .....	7

## ● Product catalog

### ■ Heating tools for metal molds

Ultra Five HL type .....	9
Ultra Five SL type .....	13
Ultra Five - inch size .....	15
φ3.1, φ4.0 Ultra Five terminal options .....	19
Optional electric wires .....	19
Ultra Five special terminal specifications .....	20
New Ultra Five .....	21
Triple Five .....	22
Glass seal cartridge heaters .....	22
Cartridge heaters w/ flange .....	23
High temperature resistance cartridge heaters .....	24
L type cartridge heaters .....	25
Cartridge heaters for vacuum applications .....	25
Cartridge heaters w/ internal thermocouple (standard type / L type) .....	26

### ■ Heating tools for water heating

Ultra W (Cartridge heaters for water heating) .....	27
Ultra W800 (Cartridge heaters for water heating) .....	28

### ■ Heating tools for oil, chemical and seawater

Ultra WL (Cartridge heaters for oil heating) .....	29
Ultra W for seawater (Cartridge heater for seawater and chemical heating) .....	29

### ■ Hot air tools

Cartridge heaters w/ fins .....	30
Special specifications .....	30
Hybrid cartridge heaters .....	Back cover

# Professional cartridge heaters with outstanding durability that can be trusted by users.

Hakko's cartridge heaters "Ultra Five" has earned great trust from many users due to its excellent durability. Stable operation for long period is assured for molding dies, hot plates or other applications where breakdowns are not tolerated.

## High Efficiency

High precision heaters that are developed through many years of research and practical applications. The heat generated from the heating wires are transferred to the object to be heated without loss.

## Long Life

Longer life compared to conventional products with the use of high performance nickel alloy for heating wire, and temperature resistant insulation magnesia developed originally by our company.

## Robust

Metal sheath is made of stainless steel pipe (SUS304). Robust structure designed to withstand mechanical vibrations or shocks, which has passed long-term testing.

## Excellent Electrical Properties

Excellent electrical insulation and maintains stable insulation performance even at high temperatures.

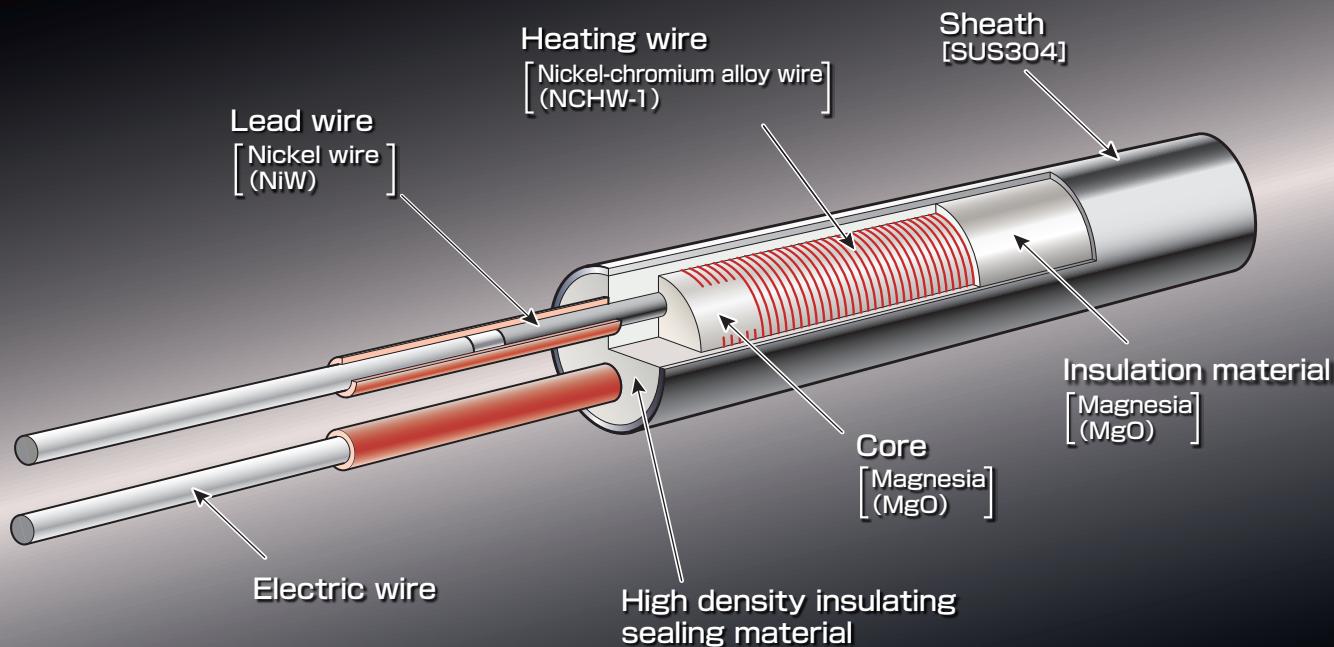
## Workability

Smooth and compact wiring can be done even for multiple installations.

## Wide Variety

Wide variety of products to meet the needs of customers. In addition to millimeter and inch size series, lineup for "water heating" is also available.

### The structure of Hakko cartridge heater "Ultra Five" (HL type is shown in the figure)



#### Sheath

The sheath of cartridge heater is the part that is in direct contact with the object to be heated, therefore it is required that it can efficiently transfer heat, fitted easily and robust. Moreover, it is also important that it has good machinability. Standard specifications "Ultra Five" uses SUS304 for the sheath. For special applications, NCF800 or titanium are also available.

#### Insulation material

The insulation material separates the heating wire from the sheath. For "Ultra Five", the electrical insulation is excellent at high temperatures. Magnesium oxide (MgO, magnesia) with outstanding thermal conductivity is used. High insulation performance is proven for long usage.

#### Heating wire

Heating wire is crucial to the cartridge heater. The heating wire for "Ultra Five" uses good quality high performance nickel alloy, which has low impurities and no unevenness in resistance or wire diameter. The high performance nickel alloy is wound with high precision and densely sealed with insulation material.

#### Core

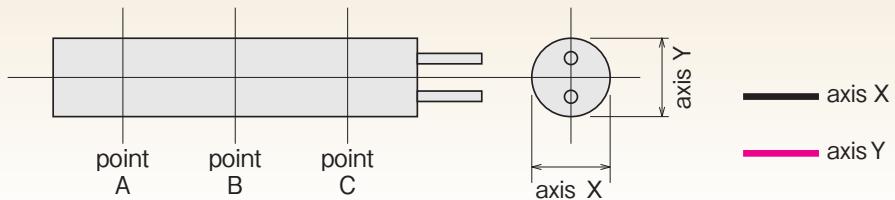
Located at the center of the cartridge heater, it is wound with heating wire. Magnesia ceramics which are magnesia that is baked with high precision are used.

# Structure and performance of products from other manufacturers

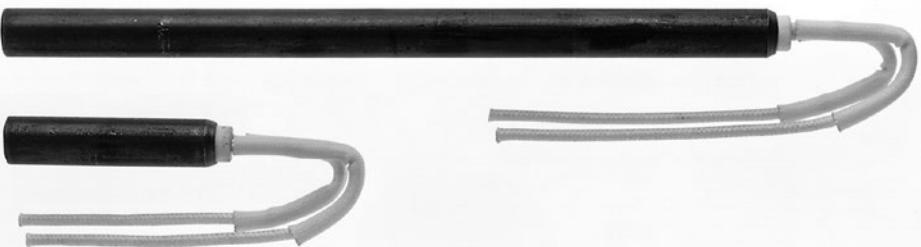
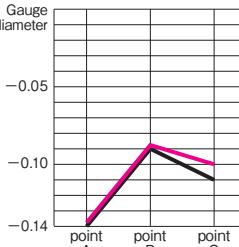
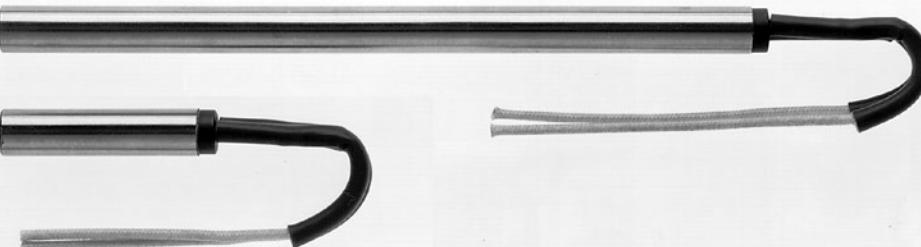
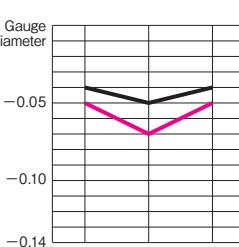
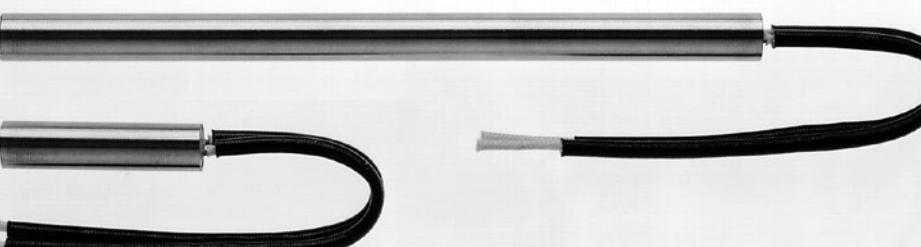
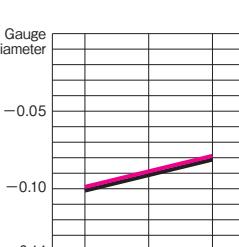
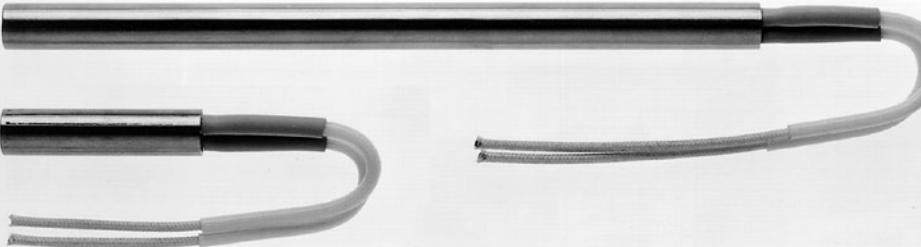
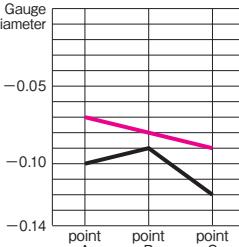
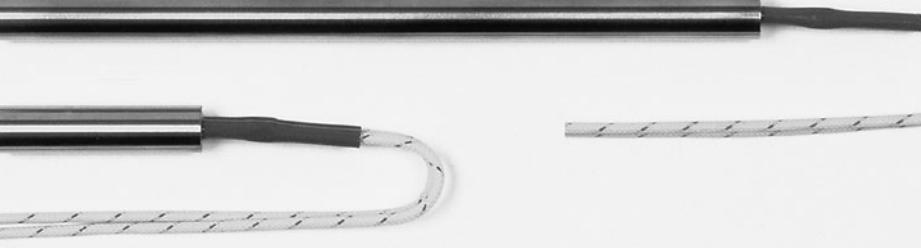
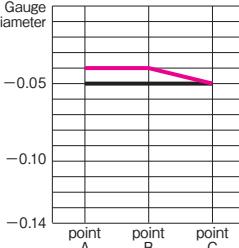
Although the tubular shape of cartridge heaters appears to be the same for all manufacturers, the structure and dimensional accuracy varies significantly. The following is a comparison of some products obtain from several manufactures in Japan and the United States. The comparison was conducted for heaters with length of 50mm. Pictures of heaters with length of 190mm was also included for reference.

## Appearance and dimensions

The appearance (top: length 190mm, bottom: length 50mm) and heater sheath diameter (for heater of length 50mm) of cartridge heaters from several manufactures are shown as follows. Some heaters have diameters which varies with position, while others have excellent precision.



	Appearance	Sheath diameter
Company A		
Company B		

	Appearance	Sheath diameter								
Company C		<p>Gauge diameter</p>  <table border="1"> <thead> <tr> <th>Point</th> <th>Gauge diameter</th> </tr> </thead> <tbody> <tr> <td>point A</td> <td>-0.14</td> </tr> <tr> <td>point B</td> <td>-0.10</td> </tr> <tr> <td>point C</td> <td>-0.11</td> </tr> </tbody> </table>	Point	Gauge diameter	point A	-0.14	point B	-0.10	point C	-0.11
Point	Gauge diameter									
point A	-0.14									
point B	-0.10									
point C	-0.11									
Company D		<p>Gauge diameter</p>  <table border="1"> <thead> <tr> <th>Point</th> <th>Gauge diameter</th> </tr> </thead> <tbody> <tr> <td>point A</td> <td>-0.05</td> </tr> <tr> <td>point B</td> <td>-0.07</td> </tr> <tr> <td>point C</td> <td>-0.05</td> </tr> </tbody> </table>	Point	Gauge diameter	point A	-0.05	point B	-0.07	point C	-0.05
Point	Gauge diameter									
point A	-0.05									
point B	-0.07									
point C	-0.05									
Company E		<p>Gauge diameter</p>  <table border="1"> <thead> <tr> <th>Point</th> <th>Gauge diameter</th> </tr> </thead> <tbody> <tr> <td>point A</td> <td>-0.11</td> </tr> <tr> <td>point B</td> <td>-0.08</td> </tr> <tr> <td>point C</td> <td>-0.07</td> </tr> </tbody> </table>	Point	Gauge diameter	point A	-0.11	point B	-0.08	point C	-0.07
Point	Gauge diameter									
point A	-0.11									
point B	-0.08									
point C	-0.07									
Company F		<p>Gauge diameter</p>  <table border="1"> <thead> <tr> <th>Point</th> <th>Gauge diameter</th> </tr> </thead> <tbody> <tr> <td>point A</td> <td>-0.11</td> </tr> <tr> <td>point B</td> <td>-0.09</td> </tr> <tr> <td>point C</td> <td>-0.12</td> </tr> </tbody> </table>	Point	Gauge diameter	point A	-0.11	point B	-0.09	point C	-0.12
Point	Gauge diameter									
point A	-0.11									
point B	-0.09									
point C	-0.12									
Hakko		<p>Gauge diameter</p>  <table border="1"> <thead> <tr> <th>Point</th> <th>Gauge diameter</th> </tr> </thead> <tbody> <tr> <td>point A</td> <td>-0.05</td> </tr> <tr> <td>point B</td> <td>-0.05</td> </tr> <tr> <td>point C</td> <td>-0.055</td> </tr> </tbody> </table>	Point	Gauge diameter	point A	-0.05	point B	-0.05	point C	-0.055
Point	Gauge diameter									
point A	-0.05									
point B	-0.05									
point C	-0.055									

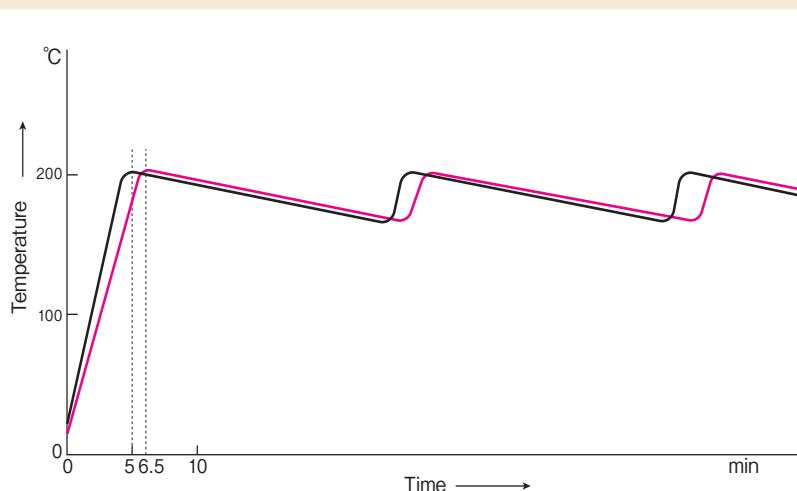
# Response performance

The test was setup with a  $\phi 12 \times L50$  cartridge heater inserted into the  $\phi 12.5$  hole of a  $\phi 62.5 \times L50$  metal cylinder. Temperature was controlled with the settings of 180°C OFF and 150°C ON.

After switching on power supply, the metal cylinder reaches 200°C in 5-6.5mins, depending on the heater used. The temperature recorded is higher than the temperature set because of overshooting. This graph is one of the examples. The better the response(shorter time), the higher the efficiency for applications such as resin molding.

Even with the same wattage, heaters that can conduct internal heat from heating wire to outer parts will result in less heat trapped internally, therefore providing faster temperature rise with excellent response performance.

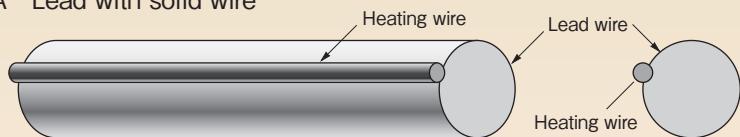
Manufacturer	Company A	Company B	Company C	Company D	Company E	Company F	Hakko
Time (min) to reach 200°C	5.5	5	5	6.5	6	6	5



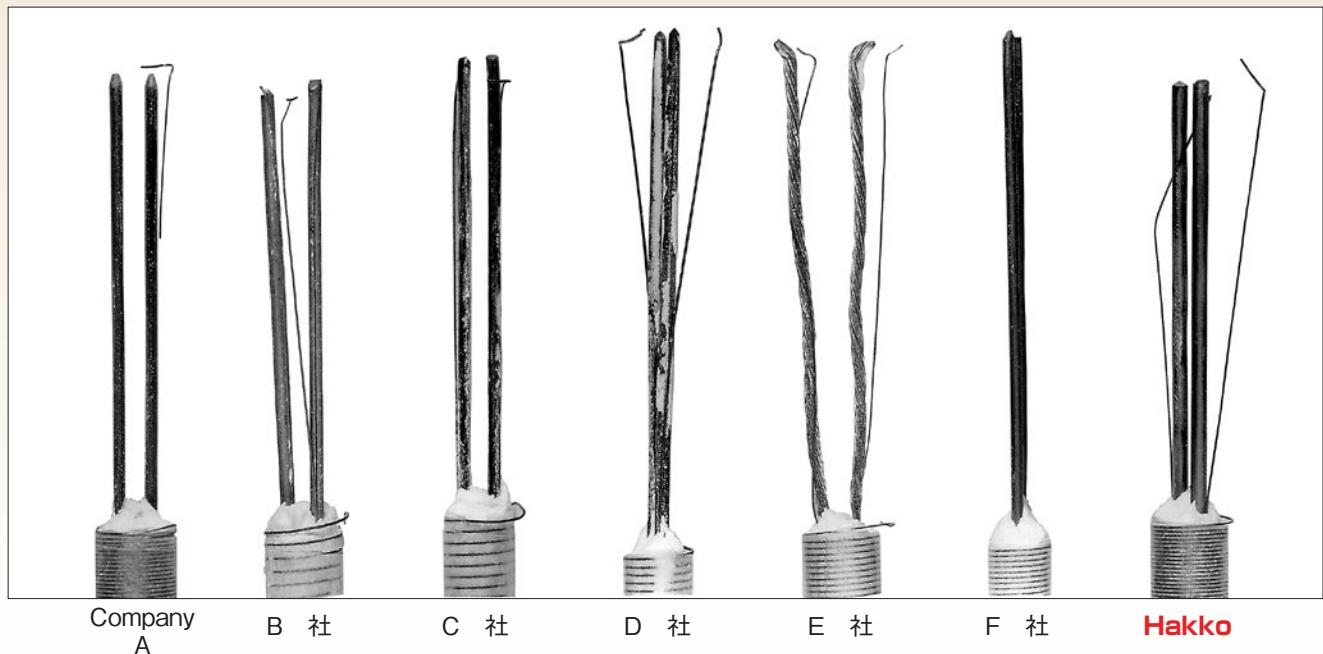
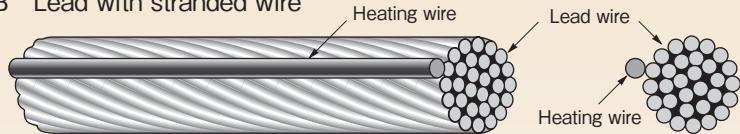
## Connection structure of lead with heating wire

This is the structure of the connection between the lead and heating wire. As shown in figure A, heating wire that "bites" into the lead is considered good. If connection is loose, overheat will occur due to contact resistance, and wire will break easily.

A Lead with solid wire



B Lead with stranded wire



## Durability

Time until wire breaks was measured in a test in which a  $\phi 12 \times L50$  cartridge heater was inserted into the  $\phi 12.5$  hole of a  $\phi 62.5 \times L50$  metal cylinder. The voltage for the cartridge heater adjusted until surface watt density is  $30W/cm^2$ , and temperature of the metal cylinder is controlled at  $300^\circ C$ .

Manufacturer	Company A	Company B	Company C	Company D	Company E	Company F	Hakko
Time until wire breaks	60 hrs	50 min	1.5 min	1 min	35 min	2 min	100 hrs

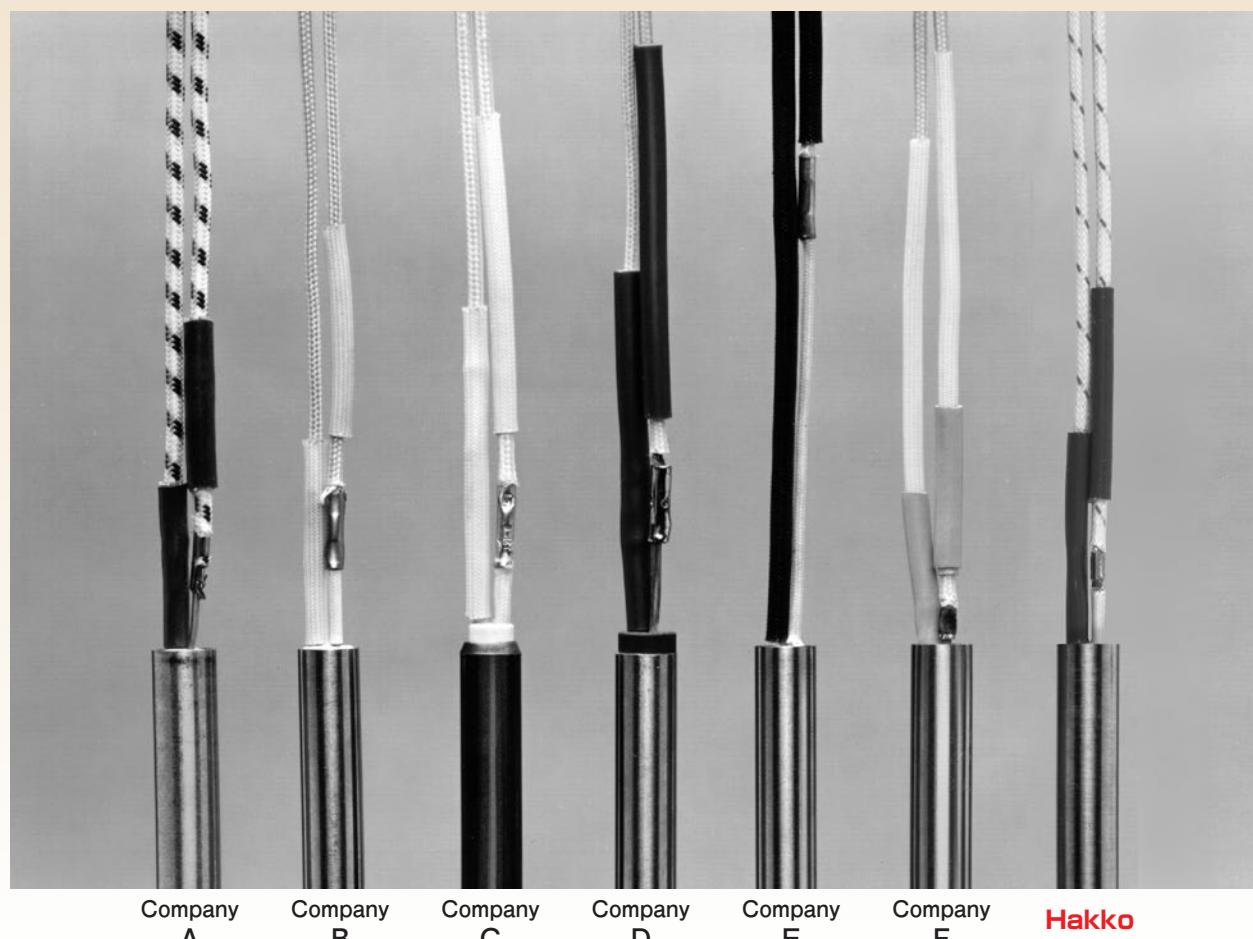
## Insulation performance

Test is performed using our company's standard methods.

Manufacturer	Company A	Company B	Company C	Company D	Company E	Company F	Hakko
Cold insulation resistance ( $M\Omega$ )	100	400	600	2000	400	400	200
Hot insulation resistance ( $M\Omega$ )	100	160	26	45	10	65	100
Withstand voltage 1800V	OK	OK	OK	OK	OK	OK	OK

## Connection structure of lead with electric wire

The lead is connected to the electric wire by crimping. If crimping is loose, temperature will rise due to contact resistance. If crimping is too tight, electric and lead wire will be damaged.



# Structure of heating element

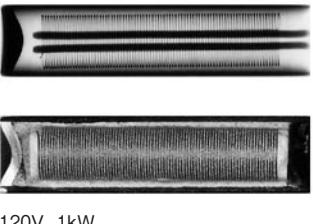
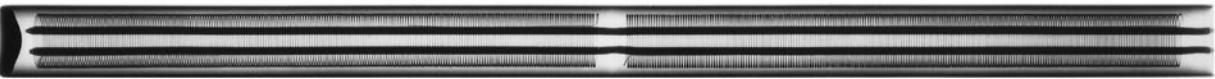
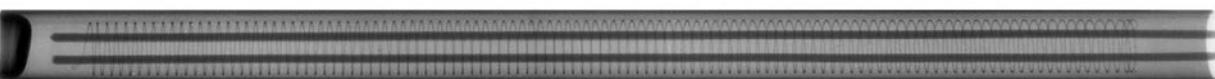
Heating element is the heart of the heater. The points that should be noted are as follows:

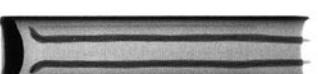
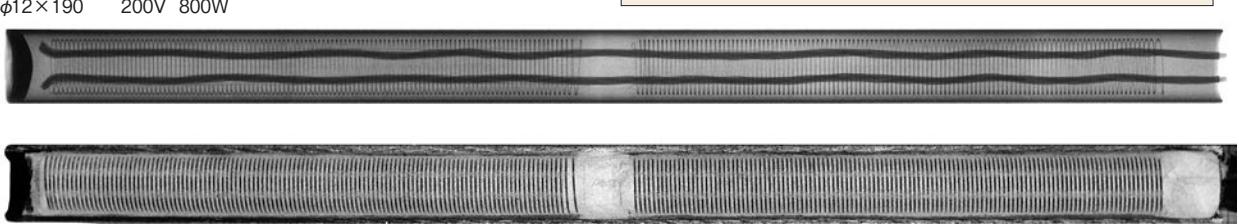
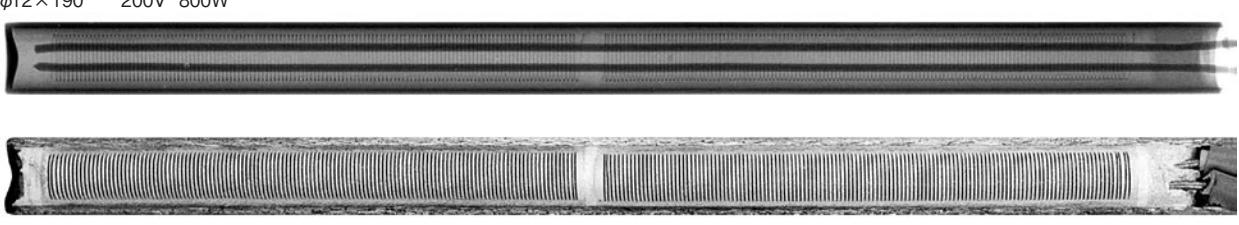
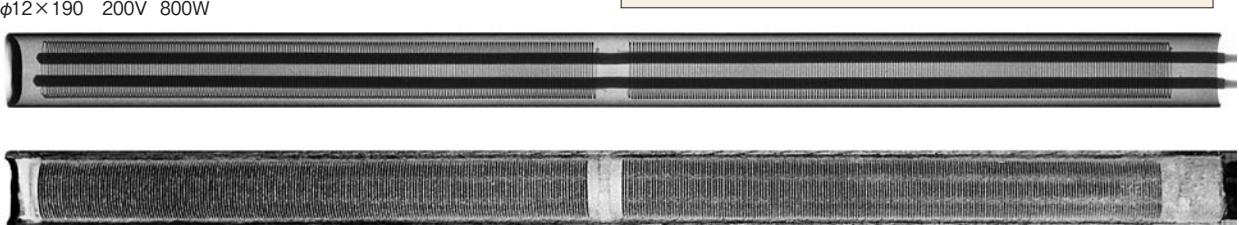
- Is the winding of the heating wire precise or rough
- Is the heating wire thick or fine
- Is the heating wire wound from end to end
- Is the insulation layer thick or thin
- How is the condition of the lead wires

The pictures for each heaters are

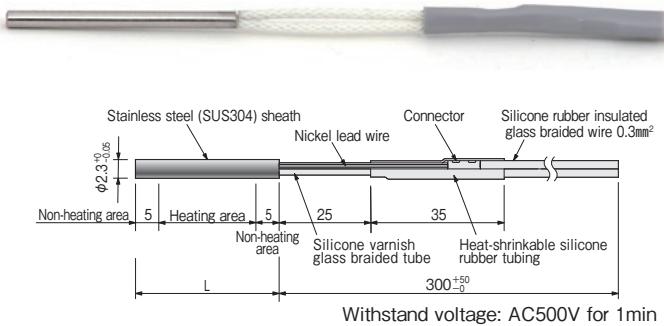
Top : X-ray

Bottom : Dismantled

Company A	$\phi 12.7 \times 50$ 120V 200W		<table border="1"><tr><td>Wire diameter</td><td>: <math>\phi 0.28</math></td></tr><tr><td>Winding diameter</td><td>: <math>\phi 8.99</math></td></tr><tr><td>Winding count</td><td>: 78</td></tr><tr><td>Pitch</td><td>: 0.5</td></tr><tr><td>Length</td><td>: 39</td></tr><tr><td>Lead wire diameter</td><td>: <math>\phi 0.5</math></td></tr><tr><td>Insulation layer thickness</td><td>: 1.04</td></tr></table>	Wire diameter	: $\phi 0.28$	Winding diameter	: $\phi 8.99$	Winding count	: 78	Pitch	: 0.5	Length	: 39	Lead wire diameter	: $\phi 0.5$	Insulation layer thickness	: 1.04
Wire diameter	: $\phi 0.28$																
Winding diameter	: $\phi 8.99$																
Winding count	: 78																
Pitch	: 0.5																
Length	: 39																
Lead wire diameter	: $\phi 0.5$																
Insulation layer thickness	: 1.04																
$\phi 12.7 \times 200$ 120V 1kW																	
Company B	$\phi 12 \times 50$ 200V 100W		<table border="1"><tr><td>Wire diameter</td><td>: <math>\phi 0.11</math></td></tr><tr><td>Winding diameter</td><td>: <math>\phi 8.2</math></td></tr><tr><td>Winding count</td><td>: 78</td></tr><tr><td>Pitch</td><td>: 0.32</td></tr><tr><td>Length</td><td>: 25</td></tr><tr><td>Lead wire diameter</td><td>: <math>\phi 0.94</math></td></tr><tr><td>Insulation layer thickness</td><td>: 1.01</td></tr></table>	Wire diameter	: $\phi 0.11$	Winding diameter	: $\phi 8.2$	Winding count	: 78	Pitch	: 0.32	Length	: 25	Lead wire diameter	: $\phi 0.94$	Insulation layer thickness	: 1.01
Wire diameter	: $\phi 0.11$																
Winding diameter	: $\phi 8.2$																
Winding count	: 78																
Pitch	: 0.32																
Length	: 25																
Lead wire diameter	: $\phi 0.94$																
Insulation layer thickness	: 1.01																
$\phi 12 \times 190$ 200V 800W																	
Company C	$\phi 12 \times 50$ 200V 100W		<table border="1"><tr><td>Wire diameter</td><td>: <math>\phi 0.09</math></td></tr><tr><td>Winding diameter</td><td>: <math>\phi 7.8</math></td></tr><tr><td>Winding count</td><td>: 79</td></tr><tr><td>Pitch</td><td>: 0.28</td></tr><tr><td>Length</td><td>: 22</td></tr><tr><td>Lead wire diameter</td><td>: <math>\phi 1.57</math></td></tr><tr><td>Insulation layer thickness</td><td>: 1.17</td></tr></table>	Wire diameter	: $\phi 0.09$	Winding diameter	: $\phi 7.8$	Winding count	: 79	Pitch	: 0.28	Length	: 22	Lead wire diameter	: $\phi 1.57$	Insulation layer thickness	: 1.17
Wire diameter	: $\phi 0.09$																
Winding diameter	: $\phi 7.8$																
Winding count	: 79																
Pitch	: 0.28																
Length	: 22																
Lead wire diameter	: $\phi 1.57$																
Insulation layer thickness	: 1.17																
$\phi 12 \times 190$ 200V 800W																	

Company D	$\phi 12 \times 50$ 200V 100W		Wire diameter : $\phi 0.11$ Winding diameter : $\phi 7.5$ Winding count : 124 Pitch : 0.25 Length : 31 Lead wire diameter : $\phi 1.8$ Insulation layer thickness : 1.62
	$\phi 12 \times 190$ 200V 800W		
Company E	$\phi 12 \times 50$ 200V 100W		Wire diameter : $\phi 0.10$ Winding diameter : $\phi 8.5$ Winding count : 94 Pitch : 0.37 Length : 35 Lead wire diameter : $0.3 \times 16$ wires twisted Insulation layer thickness : 1.01
	$\phi 12 \times 190$ 200V 800W		
Company F	$\phi 12 \times 50$ 200V 100W		Wire diameter : $\phi 0.11$ Winding diameter : $\phi 7.3$ Winding count : 106 Pitch : 0.32 Length : 34 Lead wire diameter : $\phi 0.95$ Insulation layer thickness : 1.22
	$\phi 12 \times 190$ 200V 800W		
Hakko	$\phi 12 \times 50$ 200V 100W		Wire diameter : $\phi 0.14$ Winding diameter : $\phi 8.8$ Winding count : 139 Pitch : 0.28 Length : 39 Lead wire diameter : $\phi 2.05$ Insulation layer thickness : 1.01
	$\phi 12 \times 190$ 200V 800W		

## Sheath diameter $\phi 2.3$

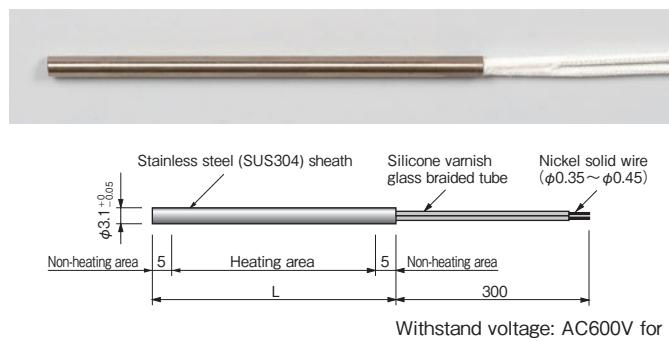


In stock	Model No.	Product code	Power voltage	Rated power (W)	dimension L (mm)	WD (W/cm <sup>2</sup> )
○	HLY0051	03080140	12V 24V 100V	5	15	14
○	HLY0102	03080145		10	20	
○	HLY1203	03080150		20	30	
○	HLY1354	03080155		35	50	
○	HLY1605	03080160		60	80	
○	HLY1806	03080165		80	100	

WD : Watt density of the effective heating area

Transformer (model no. MSA1101, please refer Hakko's general catalog) can be used for 12V/24V heaters.

## Sheath diameter $\phi 3.1$

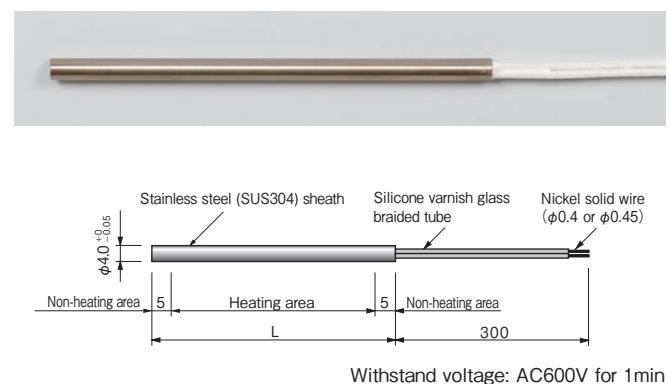


In stock	Model No.	Product code	Power voltage	Rated power (W)	dimension L (mm)	WD (W/cm <sup>2</sup> )
	HLJ0081	03089410	24V	8	25	5.5
	HLJ0152	03089420		15	50	3.9
	HLJ0203	03089430		20	75	3.2

WD : Watt density of the effective heating area

Transformer (model No. MSA1101, please refer Hakko's general catalog) can be used for 24V heaters.

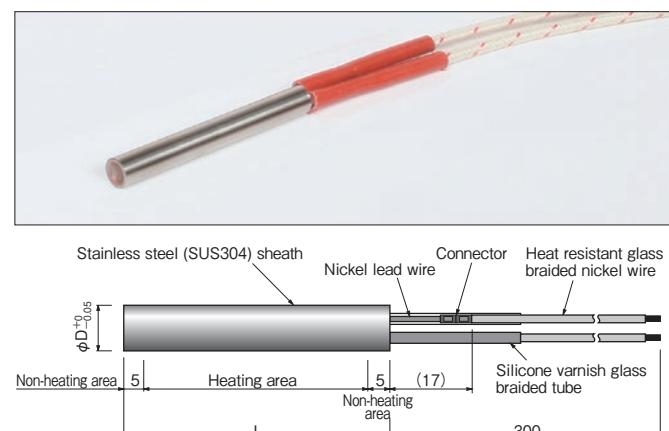
## Sheath diameter $\phi 4.0$



In stock	Model No.	Product code	Power voltage	Rated power (W)	dimension L (mm)	WD (W/cm <sup>2</sup> )
	HLW0011	03089440	24V	10	25	5.3
	HLW0025	03089450		20	50	4.0
	HLW0036	03089460		30	75	3.8
○	HLW1021	03081640	100V	25	25	13
○	HLW1032	03081650		30	30	12
○	HLW1033	03081660		35	35	11
○	HLW1044	03081670		45	40	12
○	HLW1065	03081680		60	50	
○	HLW1106	03081690		100	80	11
○	HLW1127	03081700		120	100	
○	HLW2044	03082670	1P 200V	45	40	12
○	HLW2065	03082680		60	50	12
○	HLW2106	03082690		100	80	11
○	HLW2127	03082700		120	100	11

Transformer (model No. MSA1101, please refer Hakko's general catalog) can be used for 24V heaters.

## Sheath diameter $\phi 6.0 \sim 14.0$



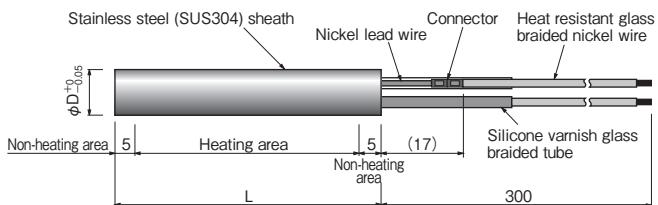
In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm <sup>2</sup> )
			D	L		
	HLX0052	03089470	6.0	50	50	6.6
	HLX0103	03089480		100	100	5.9
	HLX0154	03089490		150	150	5.7
	HLB0051	03089500	6.5	50	50	6.1
	HLB0103	03089510		100	100	5.4
	HLB0154	03089520		150	150	5.3
	HLC0061	03089530	8.0	50	60	6.0
	HLC0123	03089540		100	120	4.8
	HLC0185	03089550		150	180	5.1
	HLE0101	03089560	10.0	50	100	8.0
	HLE0153	03089570		100	150	5.3
	HLE0205	03089580		150	200	4.5

WD : Watt density of the effective heating area

Transformer (model No. MSA1101, please refer Hakko's general catalog) can be used for 24V heaters.

Sheath diameter  $\phi$ 6.0 ~ 14.0 100V

## Sheath diameter $\phi$ 6.0~14.0



**100V**

WD : Watt density of the effective heating area

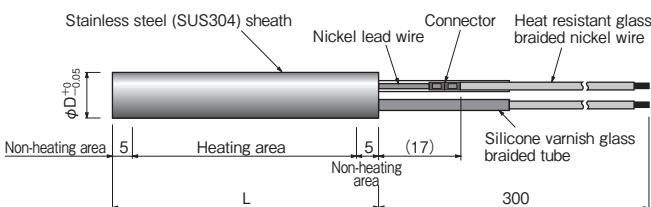
WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm²)	WC (mm²)
			D	L			
<input type="radio"/>	HLX1101	03081770	6.0	35	50	11	1.25
	HLX1152	03081780		50	100	13	
	HLX1103	03081790		80	150	11	
	HLX1203	03081800		100	200	12	
<input type="radio"/>	HLA1101	03081720	6.25 (1/4 inch)	50	100	13	1.25
	HLA1102	03081730		80	100	7.3	
	HLA1152	03081740		100	150	11	
	HLA1103	03081750		100	100	5.7	
	HLA1203	03081760		100	200	11	
<input type="radio"/>	HLB1101	03081020	6.5	50	100	12	1.25
	HLB1102	03081030		80	100	7.0	
	HLB1152	03081040		100	150	10	
	HLB1103	03081050		100	100	5.4	
	HLB1203	03081060		100	200	11	
<input type="radio"/>	HLC1101	03081110	8.0	50	100	9.9	1.25
	HLC1151	03081120		100	150	15	
	HLC1102	03081130		80	100	5.7	
	HLC1202	03081140		100	200	11	
	HLC1153	03081150		100	150	6.6	
	HLC1253	03081160		100	250	11	
	HLC1204	03081170		130	200	6.6	
	HLC1304	03081180		130	300	9.9	
	HLC1305	03080010		150	300	8.5	
	HLC1455	03080020		150	450	13	
	HLC1356	03080030		180	350	8.2	
	HLC1506	03080040		180	500	12	
	HLC1407	03080050		200	400	8.4	
	HLC1607	03080060		200	600	13	
	HLC1458	03080070		230	450	8.1	
	HLC1658	03080080		230	650	12	
	HLC1509	03080090		250	500	8.3	
	HLC1709	03080100		250	700	12	
	HLC3551	03080110		250	550	7.5	
	HLC3851	03080120		300	850	12	
<input type="radio"/>	HLD1101	03081810	9.42 (3/8 inch)	50	100	8.4	1.25
	HLD1201	03081820		50	200	17	
	HLD1152	03081830		80	150	7.2	
	HLD1252	03081840		80	250	12	
	HLD1203	03081850		100	200	7.5	
	HLD1303	03081860		100	300	11	
	HLD1204	03081870		130	200	5.6	
	HLD1404	03081880		130	400	11	
<input type="radio"/>	HLD1305	03081890		150	300	7.2	
	HLD1505	03081900		150	500	12	
	HLD1101	03081910		50	100	8.4	
	HLD1201	03081920		50	200	17	
	HLD1152	03081930		80	150	7.2	
	HLD1252	03081940		80	250	11	
	HLD1203	03081950		100	200	7.5	
	HLD1303	03081960		100	300	8.3	
<input type="radio"/>	HLE1101	03081210	10.0	50	100	8.0	1.25
	HLE1201	03081220		50	200	16	
	HLE1152	03081230		80	150	6.8	
	HLE1252	03081240		80	250	11	
	HLE1203	03081250		100	200	7.1	
	HLE1303	03081260		100	300	11	
	HLE1204	03081270		130	200	5.3	
	HLE1404	03081280		130	400	11	
	HLE1305	03081290		150	300	6.8	
	HLE1505	03081300		150	500	11	
	HLE1406	03080210		180	400	7.5	
	HLE1656	03080220		180	650	12	
<input type="radio"/>	HLE1457	03080230		200	450	7.5	
	HLE1707	03080240		200	700	12	
<input type="radio"/>	HLE1558	03080250	10.0	230	550	8	1.25
<input type="radio"/>	HLE1808	03080260		230	800	12	
<input type="radio"/>	HLE1609	03080270		250	600	8	
<input type="radio"/>	HLE1909	03080280		250	900	12	
<input type="radio"/>	HLE3701	03080290		300	700	7.7	
<input type="radio"/>	HLE3101	03080300		300	1000	11	
<input type="radio"/>	HLF1101	03081310	12.0	50	100	6.6	1.25
<input type="radio"/>	HLF1201	03081320		50	200	13	
<input type="radio"/>	HLF1202	03081330		80	200	7.6	
<input type="radio"/>	HLF1302	03081340		80	300	11	
<input type="radio"/>	HLF1253	03081350		100	250	7.4	
<input type="radio"/>	HLF1403	03081360		100	400	12	
<input type="radio"/>	HLF1304	03081370		130	300	6.6	
<input type="radio"/>	HLF1504	03081380		130	500	11	
<input type="radio"/>	HLF1405	03081390		150	400	7.6	
<input type="radio"/>	HLF1605	03081400		150	600	11	
<input type="radio"/>	HLF1506	03081410		190	500	7.4	
<input type="radio"/>	HLF1806	03081420		190	800	12	
<input type="radio"/>	HLF1557	03080310		200	550	7.7	
<input type="radio"/>	HLF1857	03080320		200	850	12	
<input type="radio"/>	HLF1708	03080330		230	700	8.4	
<input type="radio"/>	HLF1108	03080340		230	1000	12	
<input type="radio"/>	HLF1709	03080350		250	700	7.7	
<input type="radio"/>	HLF1109	03080360		250	1050	12	2
<input type="radio"/>	HLF3851	03080370		300	850	7.8	1.25
<input type="radio"/>	HLF3131	03080380		300	1300	12	2
<input type="radio"/>	HLG1101	03081910	12.6 (1/2 inch)	50	100	6.3	1.25
<input type="radio"/>	HLG1201	03081920		50	200	13	
<input type="radio"/>	HLG1202	03081930		80	200	7.2	
<input type="radio"/>	HLG1302	03081940		80	300	11	
<input type="radio"/>	HLG1253	03081950		100	250	7	
<input type="radio"/>	HLG1403	03081960		100	400	11	
<input type="radio"/>	HLG1304	03081970		100	300	6.3	
<input type="radio"/>	HLG1504	03081980		130	500	11	
<input type="radio"/>	HLG1405	03081990	14.0	150	400	7.2	1.25
<input type="radio"/>	HLG1605	03081991		150	600	11	
<input type="radio"/>	HLG1506	03081992		190	500	7	
<input type="radio"/>	HLG1806	03081993		190	800	11	
<input type="radio"/>	HLH1101	03081510	14.0	50	100	5.7	1.25
<input type="radio"/>	HLH1201	03081520		50	200	11	
<input type="radio"/>	HLH1202	03081530		80	200	6.5	
<input type="radio"/>	HLH1302	03081540		80	300	9.7	
<input type="radio"/>	HLH1253	03081550		100	250	6.3	
<input type="radio"/>	HLH1453	03081560		100	450	11	
<input type="radio"/>	HLH1354	03081570		130	350	6.6	
<input type="radio"/>	HLH1554	03081580		130	550	10	
<input type="radio"/>	HLH1405	03081590		150	400	6.5	
<input type="radio"/>	HLH1705	03081600		150	700	11	
<input type="radio"/>	HLH1556	03081610		190	550	6.9	
<input type="radio"/>	HLH1906	03081620		190	900	11	
<input type="radio"/>	HLH1657	03080410		200	650	7.8	
<input type="radio"/>	HLH1107	03080420		200	1000	12	
<input type="radio"/>	HLH1758	03080430		230	750	7.8	
<input type="radio"/>	HLH1118	03080440		230	1150	12	2
<input type="radio"/>	HLH1809	03080450		250	800	7.6	1.25
<input type="radio"/>	HLH1129	03080460		250	1250	12	2
<input type="radio"/>	HLH3101	03080470		300	1000	7.8	1.25
<input type="radio"/>	HLH3151	03080480		300	1500	12	3.5

No sign : [Build-to-order]

Please inquire for details on delivery dates

Please provide model no. and product code when placing order.

Sheath diameter  $\phi 6.0 \sim 14.0$  (continued)

## 1P 200V

Wire cross-sectional area

1.25 mm<sup>2</sup>

WD : Watt density of the effective heating area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm <sup>2</sup> )
			D	L		
(○) HLX2101	03082770	6.0	35	50	11	
	03082780		50	100	13	
	03082790		80	150	11	
	03082800		100	200	12	
HLA2101 HLA2102 HLA2152 HLA2103 HLA2203	03082720	6.25 (1/4inch)	50	100	13	
	03082730		80	100	7.3	
	03082740			150	11	
	03082750		100	100	5.7	
	03082760			200	11	
HLB2101 HLB2102 HLB2152 HLB2103 HLB2203	03082020	6.5	50	100	12	
	03082030		80	100	7.0	
	03082040			150	10	
	03082050		100	100	5.4	
	03082060			200	11	
HLC2101 HLC2151 HLC2102 HLC2202 HLC2153 HLC2253 HLC2204 HLC2304 HLC2305 HLC2455 HLC2356 HLC2506 HLC2407 HLC2607 HLC2458 HLC2658 HLC2509 HLC2709 HLC4551 HLC4851	03082110	8.0	50	100	9.9	
	03082120			150	15	
	03082130		80	100	5.7	
	03082140			200	11	
	03082150		100	150	6.6	
	03082160			250	11	
	03082170		130	200	6.6	
	03082180			300	9.9	
	03080510		150	300	8.5	
	03080520			450	13	
	03080530		180	350	8.2	
	03080540			500	12	
	03080550		200	400	8.4	
	03080560			600	13	
	03080570		230	450	8.1	
	03080580			650	12	
	03080590		250	500	8.3	
	03080600			700	12	
	03080610		300	550	7.5	
	03080620			850	12	
HLD2101 HLD2201 HLD2152 HLD2252 HLD2203 HLD2303 HLD2204 HLD2404 HLD2305 HLD2505	03082810	9.42 (3/8inch)	50	100	8.4	
	03082820			200	17	
	03082830		80	150	7.2	
	03082840			250	12	
	03082850		100	200	7.5	
	03082860			300	11	
	03082870		130	200	5.6	
	03082880			400	11	
	03082890		150	300	7.2	
	03082900			500	12	
HLE2101 HLE2201 HLE2152 HLE2252 HLE2203 HLE2303 HLE2204 HLE2404 HLE2305 HLE2505 HLE2101 HLE2201 HLE2152 HLE2252 HLE2203 HLE2303 HLE2204 HLE2404 HLE2305 HLE2505 HLE2406 HLE2656 HLE2457 HLE2707	03082210	10.0	50	100	8.0	
	03082220			200	16	
	03082230		80	150	6.8	
	03082240			250	11	
	03082250		100	200	7.1	
	03082260			300	11	
	03082270		130	200	5.3	
	03082280			400	11	
	03082290		150	300	6.8	
	03082300			500	11	
	03080710		180	400	7.5	
	03080720			650	12	
	03080730		200	450	7.5	
	03080740			700	12	

"In Stock" sign description

○ : [Stocked items] Shipped on the day or the next working day of purchase (Out of stock may occur)

○ : [Short delivery items] Takes 2~5 working days for shipment (Out of stock may occur)

Sheath diameter  $\phi$  15.0 ~ 20.0 100V

## Sheath diameter $\phi$ 15.0 ~ 20.0



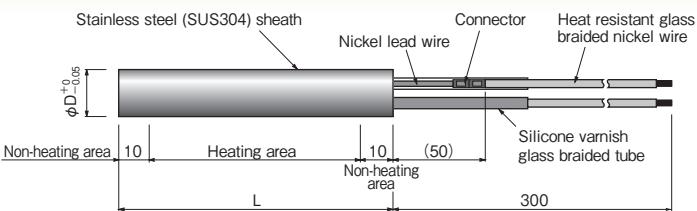
100V

WD : Watt density of the effective heating area

WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm²)	WC (mm²)
			D	L			
15.0	HLQ1151	03087710	50	150	11	1.25	
	HLQ1291	03087720		200	14		
	HLQ1252	03087730		250	8.8		
	HLQ1402	03087740		400	14		
	HLQ1353	03087750		350	9.3		
	HLQ1503	03087760		500	13		
	HLQ1454	03087770		450	8.7		
	HLQ1654	03087780		650	13		
	HLQ1555	03087790		550	9.0		
	HLQ1805	03087800		800	13		
	HLQ1656	03087810		650	8.6		
	HLQ1956	03087820		950	13		
	HLQ1707	03087830		700	8.3		
	HLQ1107	03087840		1050	12		2
	HLQ1858	03087850		850	8.6		1.25
16.0	HLQ1128	03087860	80	1250	13	1.25	
	HLQ1909	03087870		900	8.3		
	HLQ1139	03087880		1350	12		
	HLQ3101	03087890		1050	8.0		2
	HLQ3161	03087900		1600	12		3.5
	HLR1151	03087910		50	150	1.25	
	HLR1251	03087920		250	17		
	HLR1252	03087930		250	8.3		
	HLR1402	03087940		400	13		
	HLR1353	03087950		350	8.7		
	HLR1553	03087960		550	14		
	HLR1404	03087970		400	7.2		
	HLR1704	03087980		700	13		
	HLR1555	03087990		550	8.4		
	HLR1855	03088000		850	13		
	HLR1656	03088010		650	8.1		
	HLR1956	03088020		950	12		
	HLR1757	03088030		750	8.3		
18.0	HLR1117	03088040	100	1150	13	1.25	
	HLR1908	03088050		900	8.5		1.25
	HLR1138	03088060		1300	12		2
	HLR1959	03088070		950	8.2		1.25
	HLR1149	03088080		1450	13		3.5
	HLR3111	03088090		1150	8.2		2
	HLR3171	03088100		1750	12		3.5
	HLS1151	03088110		50	150	1.25	
	HLS1251	03088120		250	15		
	HLS1302	03088130		300	8.8		
	HLS1452	03088140		450	13		
	HLS1403	03088150		400	8.8		
	HLS1603	03088160		600	13		
	HLS1554	03088170		550	8.8		
	HLS1804	03088180		800	13		
	HLS1605	03088190		600	8.2		
	HLS1955	03088200		950	13		
	HLS1756	03088210		750	8.3		
	HLS1116	03088220		1150	13		2
	HLS1857	03088230		850	8.4		1.25
	HLS1137	03088240		1300	13		2
	HLS1108	03088250		1000	8.4		1.25
	HLS1158	03088260		1500	13		3.5
	HLS1109	03088270		1050	8.1		2
	HLS1169	03088280		1600	12		3.5
	HLS3131	03088290		1300	8.2		2
	HLS3191	03088300		1950	12		5.5

Sheath diameter  $\phi$  15.0 ~ 20.0 1P 200V



In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm²)	WC (mm²)
			D	L			
20.0	HLT1201	03088310	50	200	11	1.25	
	HLT1301	03088320		300	16		
	HLT1352	03088330		350	9.3		
	HLT1502	03088340		500	13		
	HLT1453	03088350		450	9.0		
	HLT1653	03088360		650	13		
	HLT1604	03088370		600	8.7		
	HLT1904	03088380		900	13		
	HLT1705	03088390		700	8.6		
	HLT1105	03088400		1050	13		2
	HLT1856	03088410		850	8.5		1.25
	HLT1126	03088420		1250	12		2
	HLT1957	03088430		950	8.4		1.25
	HLT1147	03088440		1100	8.3		2
	HLT1118	03088450		1650	13		3.5
15.0	HLT1168	03088460	100	1200	8.3	1.25	
	HLT1129	03088470		1200	8.3		2
	HLT1189	03088480		1800	12		3.5
	HLT3141	03088490		1450	8.2		3.5
	HLT3221	03088500		2200	13		5.5

## 1P 200V

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm²)	WC (mm²)
			D	L			
16.0	HLQ2151	03088510	50	150	11	1.25	
	HLQ2291	03088520		200	14		
	HLQ2252	03088530		250	8.8		
	HLQ2402	03088540		400	14		
	HLQ2353	03088550		350	9.3		
	HLQ2503	03088560		500	13		
	HLQ2454	03088570		450	8.7		
	HLQ2654	03088580		650	13		
	HLQ2555	03088590		550	9.0		
	HLQ2805	03088600		800	13		
	HLQ2656	03088610		650	8.6		
	HLQ2956	03088620		950	13		
	HLQ2707	03088630		700	8.3		
	HLQ2107	03088640		1050	12		
	HLQ2858	03088650		850	8.6		
15.0	HLQ2128	03088660		1250	13	1.25	
	HLQ2909	03088670		900	8.3		
	HLQ2139	03088680		1350	12		
	HLQ4101	03088690		1050	8.0		
	HLQ4161	03088700		1600	12		
	HLR2151	03088710	80	150	9.9	1.25	
	HLR2251	03088720		250	17		
	HLR2252	03088730		250	8.3		
	HLR2402	03088740		400	13		
	HLR2353	03088750		350	8.7		
	HLR2553	03088760		550	14		
	HLR2404	03088770		400	7.2		
	HLR2704	03088780		700	13		
	HLR2555	03088790		550	8.4		
	HLR2855	03088800		850	13		

No sign : [Build-to-order]

Please inquire for details on delivery dates

Please provide model no. and product code when placing order.

**Sheath diameter  $\phi$  15.0 ~ 20.0 (continued)**

**1P 200V**

WD : Watt density of the effective heating area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm <sup>2</sup> )	WC (mm <sup>2</sup> )
			D	L			
16.0	HLR2656	03088810	180	650	8.1	1.25	
	HLR2956	03088820		950	12		
	HLR2757	03088830		750	8.3		
	HLR2117	03088840		1150	13		
	HLR2908	03088850	230	900	8.5		
	HLR2138	03088860		1300	12		
	HLR2959	03088870		950	8.2		
	HLR2149	03088880		1450	13		
18.0	HLR4111	03088890	250	1150	8.2		
	HLR4171	03088900		1750	12		
	HLS2151	03088910	50	150	8.8		
	HLS2251	03088920		250	15		
	HLS2302	03088930		300	8.8		
	HLS2452	03088940		450	13		
	HLS2403	03088950	100	400	8.8		
	HLS2603	03088960		600	13		
	HLS2554	03088970		550	8.8		
	HLS2804	03088980		800	13		
18.0	HLS2605	03088990	130	600	8.2		
	HLS2955	03089000		950	13		
	HLS2756	03089010		750	8.3		
	HLS2116	03089020		1150	13		
	HLS2857	03089030	180	850	8.4		
	HLS2137	03089040		1300	13		
	HLS2108	03089050		1000	8.4		
	HLS2158	03089060		1500	13		

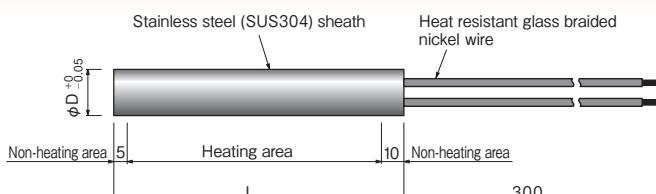
WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm <sup>2</sup> )	WC (mm <sup>2</sup> )
			D	L			
18.0	HLS2109	03089070	250	1050	8.1	1.25	
	HLS2169	03089080		1600	12		
	HLS4131	03089090		1300	8.2		
	HLS4191	03089100		1950	12		
	HLT2201	03089110	50	200	11		
	HLT2301	03089120		300	16		
	HLT2352	03089130		350	9.3		
	HLT2502	03089140		500	13		
	HLT2453	03089150	100	450	9.0		
	HLT2653	03089160		650	13		
	HLT2604	03089170		600	8.7		
	HLT2904	03089180		900	13		
20.0	HLT2705	03089190	150	700	8.6	1.25	
	HLT2105	03089200		1050	13		
	HLT2856	03089210		850	8.5		
	HLT2126	03089220		1250	12		
	HLT2957	03089230	200	950	8.4		
	HLT2147	03089240		1400	12		
	HLT2118	03089250		1100	8.3		
	HLT2168	03089260		1650	13		
	HLT2129	03089270	250	1200	8.3		
	HLT2189	03089280		1800	12		
	HLT4141	03089290		1450	8.2		
	HLT4221	03089300		2200	13	2	

**SL TYPE**

Sheath diameter  $\phi$  6.25 ~ 10.0 100V

For SL type, the lead is connected to the glass braided nickel wire internally inside the heater.



**100V**

WD : Watt density of the effective heating area

WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm <sup>2</sup> )	WC (mm <sup>2</sup> )
			D	L			
6.25 (1/4 inch)	SLA1101	03104720	55	100	13	0.5	
	SLA1102	03104730		100	7.3		
	SLA1152	03104740		150	11		
	SLA1103	03104750		100	5.7		
	SLA1203	03104760	85	200	11		
	SLB1101	03104020		100	12		
	SLB1102	03104030		100	7.0		
	SLB1152	03104040		150	10		
	SLB1103	03104050	105	100	5.4		
	SLB1203	03104060		200	11		
6.5	SLC1101	03104110	55	100	9.9	0.75	
	SLC1151	03104120		150	15		
	SLC1102	03104130		100	5.7		
	SLC1202	03104140		200	11		
	SLC1153	03104150	105	150	6.6		
	SLC1253	03104160		250	11		
	SLC1204	03104170		200	6.6		
	SLC1304	03104180		300	9.9		
8.0	SLE1101	03104210	55	100	8.0	0.75	
	SLE1201	03104220		200	16		
	SLE1152	03104230		150	6.8		
	SLE1252	03104240		250	11		
	SLE1203	03104250	105	200	7.1		
	SLE1303	03104260		300	11		
	SLE1204	03104270		200	5.3		
	SLE1404	03104280		400	11		
	SLE1305	03104290		300	6.8		
	SLE1505	03104300		500	11		

**100V**WD : Watt density of the effective heating area  
WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm²)	WC (mm²)
			D	L			
○	SLF1101	03104310	12.0	55	100	6.6	1.25
	SLF1201	03104320			200	13	
	SLF1202	03104330			200	7.6	
	SLF1302	03104340			300	11	
	SLF1253	03104350			250	7.4	
	SLF1403	03104360		105	400	12	
	SLF1304	03104370			300	6.6	
	SLF1504	03104380			500	11	
	SLF1405	03104390			400	7.6	
	SLF1605	03104400			600	11	
○	SLF1506	03104410	12.6 (1/2 inch)	135	500	7.4	1.25
	SLF1806	03104420			400	12	
	SLG1101	03104910			55	6.3	
	SLG1201	03104920			200	13	
	SLG1202	03104930			200	7.2	
	SLG1302	03104940		105	300	11	
	SLG1253	03104950			250	7.0	
	SLG1403	03104960			400	11	
	SLG1304	03104970			300	6.3	
	SLG1504	03104980			500	11	
○	SLG1405	03104990	14.0	135	400	7.2	1.25
	SLG1605	03104991			600	11	
	SLG1506	03104992			500	7.0	
	SLG1806	03104993			800	11	
	SLH1101	03104510			55	5.7	
	SLH1201	03104520		85	200	11	
	SLH1202	03104530			200	6.5	
	SLH1302	03104540			300	9.7	
	SLH1253	03104550			250	6.3	
	SLH1453	03104560			450	11	
○	SLH1354	03104570	14.0	105	350	6.6	1.25
	SLH1554	03104580			550	10	
	SLH1405	03104590			400	6.5	
	SLH1705	03104600			700	11	
	SLH1556	03104610			550	6.9	
	SLH1906	03104620		135	900	11	

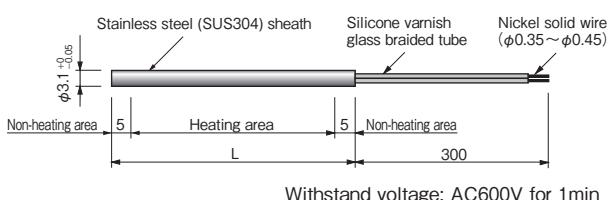
**1P 200V**WD : Watt density of the effective heating area  
WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm²)	WC (mm²)
			D	L			
○	SLA2101	03105720	6.25 (1/4 inch)	55	100	13	0.5
	SLA2102	03105730			100	7.3	
	SLA2152	03105740			150	11	
	SLA2103	03105750		105	100	5.7	
	SLA2203	03105760			200	11	
	SLB2101	03105020	6.5	55	100	12	0.5
	SLB2102	03105030			100	7	
	SLB2152	03105040			150	10	
	SLB2103	03105050			100	5.4	
	SLB2203	03105060			200	11	
○	SLC2101	03105110	8.0	55	100	9.9	0.75
	SLC2151	03105120			150	15	
	SLC2102	03105130			100	5.7	
	SLC2202	03105140			200	11	
	SLC2153	03105150			150	6.6	
	SLC2253	03105160		105	250	11	
	SLC2204	03105170			200	6.6	
	SLC2304	03105180			300	9.9	

**1P 200V**WD : Watt density of the effective heating area  
WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension (mm)		Rated power (W)	WD (W/cm²)	WC (mm²)
			D	L			
○	SLD2101	03105810	9.42 (3/8 inch)	55	100	8.4	0.75
	SLD2201	03105820			200	17	
	SLD2152	03105830			150	7.2	
	SLD2252	03105840			250	12	
	SLD2203	03105850			200	7.5	
	SLD2303	03105860		105	300	11	
	SLD2204	03105870			200	5.6	
	SLD2404	03105880			400	11	
	SLD2305	03105890			300	7.2	
	SLD2505	03105900			500	12	
○	SLE2101	03105210	10.0	55	100	8	0.75
	SLE2201	03105220			200	16	
	SLE2152	03105230			150	6.8	
	SLE2252	03105240			250	11	
	SLE2203	03105250			200	7.1	
	SLE2303	03105260		105	300	11	
	SLE2204	03105270			200	5.3	
	SLE2404	03105280			400	11	
	SLE2305	03105290			300	6.8	
	SLE2505	03105300			500	11	
○	SLF2101	03105310	12.0	55	100	6.6	1.25
	SLF2201	03105320			200	13	
	SLF2202	03105330			200	7.6	
	SLF2302	03105340			300	11	
	SLF2253	03105350			250	7.4	
	SLF2403	03105360		105	400	12	
	SLF2304	03105370			300	6.6	
	SLF2504	03105380			500	11	
	SLF2405	03105390			400	7.6	
	SLF2605	03105400			600	11	
○	SLF2506	03105410	14.0	135	500	7.4	1.25
	SLF2806	03105420			800	12	
	SLG2101	03105910			55	6.3	
	SLG2201	03105920			200	13	
	SLG2202	03105930			200	7.2	
	SLG2302	03105940		105	300	11	
	SLG2253	03105950			250	7	
	SLG2403	03105960			400	11	
	SLG2304	03105970			300	6.3	
	SLG2504	03105980			500	11	
○	SLG2405	03105990	14.0	135	400	7.2	1.25
	SLG2605	03105991			600	11	
	SLG2506	03105992			500	7	
	SLG2806	03105993			800	11	
	SLH2101	03105510	14.0	55	100	5.7	1.25
	SLH2201	03105520			200	11	
	SLH2202	03105530			200	6.5	
	SLH2302	03105540			300	9.7	
	SLH2253	03105550			250	6.3	
	SLH2453	03105560		105	450	11	
	SLH2354	03105570			350	6.6	
	SLH2554	03105580			550	10	
	SLH2405	03105590			400	6.5	
	SLH2705	03105600			700	11	
○	SLH2556	03105610		135	550	6.9	1.25
	SLH2906	03105620			900	11	

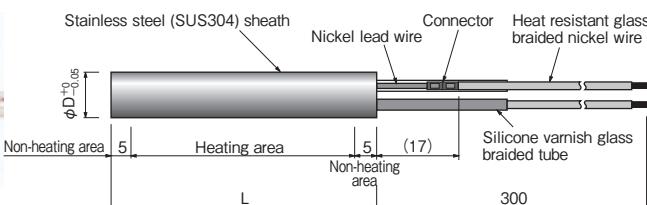
## Sheath diameter $\phi 3.1$



WD : Watt density of the effective heating area  
WC : Wire cross-sectional area

In stock	Model No.	Product code	Power voltage	dimension L (mm)	Rated power (W)	WD (W/cm <sup>2</sup> )
○	HLJ1021	03083010	120V	31.8	25	12
○	HLJ1051	03083020		31.8	50	24
○	HLJ1032	03083030		31.8	30	11
○	HLJ1042	03083040		38.1	44	16
○	HLJ1062	03083050		38.1	60	22
○	HLJ1053	03083060		50.8	50	13
○	HLJ1074	03083070		63.5	70	13
○	HLJ1115	03083080		88.9	110	14
○	HLJ2042	03085010		38.1	44	16
○	HLJ2053	03085020		50.8	50	13
○	HLJ2074	03085030	1P 240V	63.5	70	13
○	HLJ2115	03085040		88.9	110	14
○	HLJ2276	03085050		139.7	270	21

## Sheath diameter $\phi 6.25 \sim 12.60$



### 120V

Wire cross-sectional area

1.25 mm<sup>2</sup>

WD : Watt density of the effective heating area

WC : Wire cross-sectional area

In stock	Model No.	Product code	dimension		Rated power (W)	WD (W/cm <sup>2</sup> )
			D (inch)	L (mm)		
○	HLK1081	03083090	1/4 (6.25 mm)	25.4	80	26
○	HLK1101	03083100		25.4	100	33
○	HLK1151	03083110		25.4	150	50
○	HLK1072	03083120		31.8	75	18
○	HLK1102	03083130		31.8	100	23
○	HLK1152	03083140		31.8	150	35
○	HLK1053	03083150		38.1	50	9.1
○	HLK1103	03083160		38.1	100	18
○	HLK1153	03083170		38.1	150	27
○	HLK1203	03083180		38.1	200	36
○	HLK1104	03083190	1/4 (6.25 mm)	50.8	100	12
○	HLK1154	03083200		50.8	150	19
○	HLK1204	03083210		50.8	200	25
○	HLK1254	03083220		50.8	250	31
○	HLK1105	03083230		76.2	100	7.7
○	HLK1205	03083240		76.2	200	15
○	HLK1305	03083250		76.2	300	23
○	HLK1106	03083260		76.2	100	5.6
○	HLK1206	03083270		76.2	200	11
○	HLK1306	03083280		76.2	300	17
○	HLL1051	03083290	3/8 (9.42 mm)	25.4	55	12
○	HLL1101	03083300		25.4	100	22
○	HLL1151	03083310		25.4	150	33
○	HLL1102	03083320		31.8	100	16
○	HLL1122	03083330		31.8	125	19
○	HLL1152	03083340		31.8	150	23
○	HLL1202	03083350		31.8	200	31
○	HLL1053	03083360		38.1	50	6.0
○	HLL1073	03083370		38.1	75	9.0
○	HLL1103	03083380		38.1	100	12
○	HLL1153	03083390		38.1	150	18
○	HLL1203	03083400		38.1	200	24
○	HLL1253	03083410		38.1	250	30
○	HLL1124	03083420		44.5	125	12
○	HLL1174	03083430		44.5	175	17
○	HLL1254	03083440		44.5	250	24

In stock	Model No.	Product code	dimension		Rated power (W)	WD (W/cm <sup>2</sup> )
			D (inch)	L (mm)		
○	HLL1055	03083450	50.8	50.8	50	4.1
○	HLL1105	03083460		50.8	100	8.3
○	HLL1155	03083470		50.8	150	12
○	HLL1205	03083480		50.8	200	17
○	HLL1255	03083490		50.8	250	21
○	HLL1305	03083500		50.8	300	25
○	HLL1405	03083510		50.8	400	33
○	HLL1076	03083520		57.2	75	5.4
○	HLL1126	03083530		57.2	125	8.9
○	HLL1176	03083540		57.2	175	13
○	HLL1256	03083550	63.5	63.5	250	18
○	HLL1306	03083560		63.5	300	21
○	HLL1356	03083570		63.5	350	25
○	HLL1207	03083580		63.5	200	13
○	HLL1257	03083590		63.5	250	16
○	HLL1307	03083600		63.5	300	19
○	HLL1407	03083610		63.5	400	25
○	HLL1507	03083620		63.5	500	32
○	HLL1108	03083630		76.2	100	5.1
○	HLL1158	03083640		76.2	150	7.7
○	HLL1208	03083650	76.2	76.2	200	10
○	HLL1258	03083660		76.2	250	13
○	HLL1308	03083670		76.2	300	15
○	HLL1408	03083680		76.2	400	20
○	HLL1508	03083690		76.2	500	26
○	HLL1259	03083700		88.9	250	11
○	HLL1309	03083710		88.9	300	13
○	HLL1509	03083720		88.9	500	21
○	HLL3121	03083730		101.6	125	4.6
○	HLL3151	03083740		101.6	150	5.5
○	HLL3251	03083750		101.6	250	9.2
○	HLL3301	03083760		101.6	300	11
○	HLL3401	03083770		101.6	400	15
○	HLL3501	03083780		101.6	500	18
○	HLL3302	03083790	114.3	114.3	300	9.7
○	HLL3502	03083800		114.3	500	16